# ALL TERRAIN CRANE 50 TONS GROVE AT700B

**BOOM LENGTHS:** 

JIB LENGTHS: 32 TO 56 FT

**JIB OFFSETS:** 0 - 15 - 30



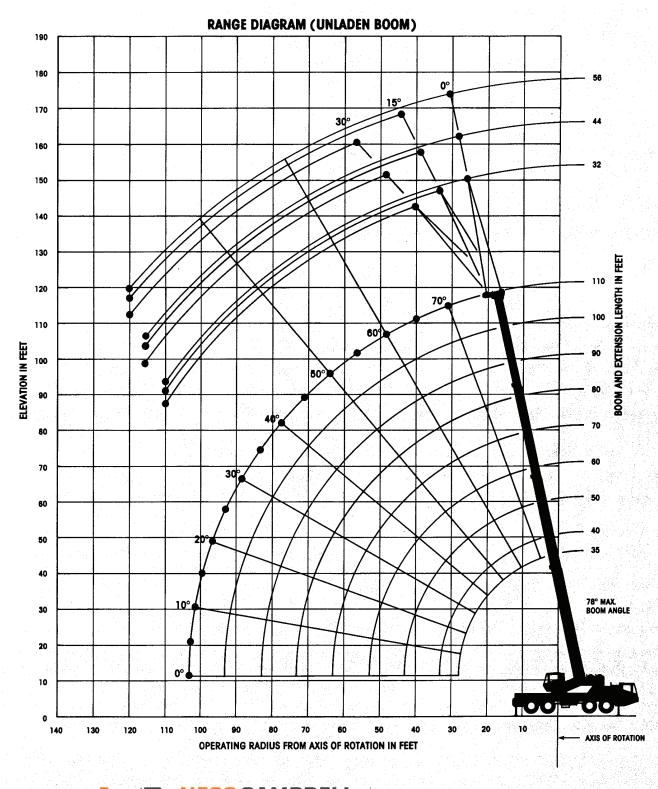
## **NOTES:**





# AT700B

All-terrain hydraulic crane/85% Domestic





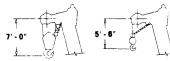
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#### 32 FT. FIXED LENGTH BOOM EXTENSION ON OUTRIGGERS - 360°

Radius in Feet	0.	15°	30°	
	OFFSET	OFFSET	OFFSET	
30	9,880			
	(78)			
35	9,090	°7,880		
	(76)	(78)		
40	8,380	7,450	*6,180	
	(74)	(75.5)	(78)	
45	7,720	7,140	6,070	
	(71.5)	(73.5)	(76)	
50	7,120	6,850	5,820	
	(69.5)	(71.5)	(73.5)	
55	6,570	6,590	5,590	
	(67)	(69)	(71.5)	
60	5,880	6,350	5,390	
	(65)	(67)	(69)	
65	5,230	5,660	5,200	
	(62.5)	(64.5)	(67)	
70	4,650	5,050	5,030	
	(60)	(62)	(64.5)	
75	4,120	4,490	4,800	
	(57.5)	(59.5)	(62)	
80	3,640	3,980	4,260	
	(55)	(57)	(59.5)	
85	3,190	3,500	3,760	
	(52.5)	(54.5)	(57)	
90	2,790	3,070	3,300	
	(49.5)	(52)	(54)	
95	2,410	2,670	2,870	
	(47)	(49)	(51)	
100	2,070	2,300	2,480	
	(43.5)	(46)	(48)	
105	1,750	1,960	2,110	
	(40.5)	(42.5)	(45)	
110	1.450	1.630	1,760	
	(37)	(39)	(41.5)	

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#### 32 FT.-56 FT. TELE. BOOM EXTENSION ON OUTRIGGERS - 360°

Radius in		32 ff, LENGTH 44 ff, LENGTH							56 ff. LENGTH		
Feet	0° OFFSET	15 OFFSET	30° OFFSET	0 OFFSET	15 OFFSET	30° OFFSET	0° OFFSET	15 OFFSET	30 OFFSE		
. 30	9,500		50 0	0 0/102/	10 017427	50 07.62	5 5.152	10 0	-		
•	(78)	1.00	3 3			1.1		No. 1, 15			
35	8,710	*7,500		7,320							
	(76)	(78)	ł	(77.5)	1		!				
40	8,000	7,070	15,800	6,880	i	5 1 2 2	5,560				
	(74)	(75.5)	(78)	(75.5)			(77)	:			
45	7,340	6,760	5,690	6,490	15,060		5,250				
	(71.5)	(73.5)	(76)	(74)	(77.5)		(75.5)				
50	6,740	6,470	5,440	6,140	4,840	13,770	4,970	3,900			
	(69.5)	(71.5)	(73.5)	(72)	(75.5)	(78)	(73.5)	(78)	l :		
55	6,190	6,210	5,210	5,820	4,650	3,600	4,710	3,740			
	(67)	(69)	(71.5)	(69.5)	(73.5)	(76)	(72)	(76)			
60	5,500	5,970	5,010	5,530	4,460	3,450	4,480	3,600	2,650		
	(65)	(67)	(69)	(67.5)	(71.5)	(74)	(70)	(74.5)	(78)		
65	4,850	5,280	4,820	5,220	4.300	3,320	4,270	3,410	2,540		
	(62.5)	(64.5)	(67)	(65.5)	(69.5)	(72)	(68)	(72.5)	(76)		
70	4,270	4,670	4,650	4,640	4,140	3,190	4,070	3,220	2,430		
	(60)	(62)	(64:5)	(63.5)	(67.5)	(70)	(66.5)	(70.5)	. (74)		
75	3,740	4,110	4,420	4,110	3,940	3,070	3,890	3,050	2,340		
	(57.5)	(59.5)	(62)	(61.5)	(65)	(67.5)	(64.5)	(68.5)	(72.5)		
80	3,260	3,600	3,880	3,640	3,750	2,970	3,720	2,890	2,250		
	(55)	(57)	(59.5)	(59)	(63)	(65.5)	(62.5)	(66.5)	(70)		
85	2,810	3,120	3,380	3,200	3,570	2,870	3,530	2,750	2,170		
	(52.5)	(54.5)	(57)	(57)	(61)	(63)	(60.5)	(64.5)	(68)		
90	2,410	2,690	2,920	2,800	3,190	2,780	3,130	2,620	2,100		
	(49.5)	(52)	(54)	(54.5)	(58.5)	(60.5)	(58.5)	(62.5)	(66)		
95	2,030	2,290	2,490	2,430	2,790	2,700	2,760	2,500	2,030		
	(47)	(49)	(51)	(52)	(56)	(58)	(56.5)	(60.5)	(64)		
100	1,690	1,920	2,100	2,080	2,420	2,630	2,420	2,390	1,970		
	(43.5)	(46)	(48)	(49.5)	(53.5)	(55.5)	(54.5)	(58.5)	(61.5)		
105	1,370	1,580	1,730	1,770	2,070	2,320	2,110	2,290	1,910		
	(40.5)	(42.5)	(45)	(47)	(51)	(52.5)	(52)	(56)	(59.5)		
110	1,070	1,250	1,380	1,470	1,750	1,970	1,820	2,180	1,860		
	(37)	(39)	(41.5)	(44)	(48.5)	(50)	(49.5)	(54)	(57)		
115				1,200	1,450	1,640	1,540	1,880	1,810		
		ĺ		(41)	(45.5)	(46.5)	(47.5)	(51.5)	(54)		
120							1,290	1,600	1,670		
7.		1.0			1		(45)	(48.5)	(51.5)		

NOTE: ( ) Boom angles are in degrees. 'This capacity is based upon maximum boom angle.

#### RATED LIFTING CAPACITIES (POUNDS) 35 FT.-110 FT. 4-SECTION BOOM ON OUTRIGGERS FULLY EXTENDED - 360°

Radius in Feet	25 1	40	50	.60	70	80	90	100	110
	35	40	<b>5</b> U	••	- /0	80	90	100	שור
9	@100,000 (67.5)								
9	90,000 (67.5)								
10	80,000	68,000	58,150				- 1	1.00	N -
	(66)	(69.5)	(74)		· .				
12	67,400	63,800	55,450	44,600					1
	(62)	(66)	(71.5)	(75)	05.100	20.000			
15	56,500	54,500 (61)	48,050 (67.5)	42,250 (71.5)	35,600 (74.5)	33,000 (77)	100		
20	(56)	43,000	39,400	33,600	30,500	28,000	25,500	23,300	-
20	44,000 (44.5)	(52)	(61)	(66.5)	(70.5)	(73.5)	(75.5)	(77.5)	
25	33,500	33,000	32,400	27,750	25,200	23,800	22.000	20,400	18,50
25	(28.5)	(41.5)	(54)	(61)	(66)	(69.5)	(72)	(74.5)	(76)
30	(==,=)	26,500	26,500	23,350	21,100	20,400	19,300	17,550	15,75
30	1	(27)	(46)	(55)	(61)	(65.5)	(68.5)	(71.5)	(73.5
35	<del> </del>		21,500	20,000	18,050	17,400	16,400	15.200	13,65
55			(36.5)	(49)	(56)	(61.5)	(65)	(68)	(70.5
40			16,650	16,150	15,650	15,050	14,150	13,300	12,00
			(24)	(41.5)	(50.5)	(57)	(61.5)	(65)	(68)
45				12,700	13,600	13,200	12,350	11,550	10.60
				(33)	(45)	(52.5)	(57.5)	(61.5)	(65)
50				10,100	10,950	11,600	10,850	10,100	9,50
				(21.5)	(38.5)	(47.5)	(53.5)	(58.5)	(62)
55 .				-	8.840	9,520	9,630	8,950	8.47
		** .		· ·	(31)	(42)	(49.5)	(54.5)	(58.5
60					7,140	7,820	8,410	7,950	7,50
					(20)	(36)	(45)	(51)	(55.5
65						6,430	7.040	7,080	6,67
						(29)	(40)	(47)	(52)
70						5,270	5,900	6,250	5,94
						(19)	(34)	(42.5)	(48.5
75							4,930	5,270	5,30
							(27.5)	(38)	(45)
80							4,100	4,420	4,70
							(18)	(32.5)	(40.5
85	1							3,700	3,97
	1						<u> </u>	(26)	(36)
90								3,060	3,33
0.5	-			<u> </u>		<del>                                     </del>		(1/)	2,76
95									(25)
100	+	<b>——</b>				<b>-</b>	<u> </u>		2,26
									(16)
linimum I	boom angle	(deg.) for in	dicated lend	th (no load	)			-	0
	boom length								110

MOXIMUM BOOM length (1), or beg. boom stigle (10 toda)

Note: (1) Boom angles are in degrees.

'60 ft. boom length is with inner-mid extended and outer-mid & fly retracted.

@Max. lifting capacity of 100,000 lbs. over rear only within defined arc of 6° either side of centerline.

#### WEIGHT REDUCTIONS FOR LOAD HANDLING DEVICES

32 FT56 FT. T	ELE
†Stowed -	876 lbs.
†Erected (retracted) -	6,368 lbs.
*Erected (extended) -	8,460 lbs.

32 FT. FIXED OFFSETTABLE				
†Stowed -	693 lbs.			
†Erected	4,250 lbs.			

†Reduction of main boom capacities.

HOOKBLOCKS:	
45 Ton	1,095 lbs.
15 Ton	. 380 lbs.
Auxiliary Boom Head	. 143 lbs.
10 Ton Headache Ball	
7 1/2 Ton Headache Rall	338 lbs

#### NO LOAD STABILITY ON RUBBER

	No Load Stability Data	Main Boom 110 ft.
Rear	Min. boom angle (deg.) for indicated length	9
(No Load)	Max. boom length (ft.) at 0 deg. boom angle	100
360 Deg.	Min. boom angle (deg.) for indicated length	57
(No Load)	Max. boom length (ft.) at 0 deg. boom angle	50



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#### NOTES FOR LIFTING CAPACITIES

"WARNING: THIS CHART IS ONLY A GUIDE. The Notes below are for illustration only and should not be relied upon to operate the crane. The individual crane's load chart, operating instructions and other instruction plates must be read and understood prior to operating the crane."

- 1. All rated loads have been tested to and meet minimum requirements of SAE J1063 OCT80 Cantilevered Boom Crane Structures Method of Test, and do not exceed 85% of the tipping load on outriggers (75% on rubber) as determined by SAE J765 OCT80 Crane Stability Test Code.
- Capacities given do not include the weight of hookblocks, slings, auxiliary lifting equipment and load handling devices. Their weights MUST be added to the load to be lifted. When more than minimum required reeving is used, the additional rope weight shall be considered part of the load.
- Capacities appearing above the bold line are based on structural strength and tipping should not be relied upon as a capacity limitation
- 4. All capacities are for crane on firm, level surface. It may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.
- When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or boom length shall be used.
- For outrigger operation, ALL outriggers shall be fully extended with tires raised free of ground before raising the boom or lifting loads.
- Tires shall be inflated to the recommended pressure before lifting on rubber.
- 8. Defined Arc  $\pm 6^{\circ}$  on either side of longitudinal centerline of machine.

  9. With beam extension in working position and main boom length
- With boom extension in working position and main boom length greater than 80 ft., boom angle must not be less than 35°, since loss of stability will occur causing a tipping condition.

Constant improvement and engineering progress makes it necessary that we reserve the right to make specification, equipment, and price changes without notice. Illustrations shown may include optional equipment and accessories and may not include all standard equipment.



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FORM NO.: LC-ATTOOB-110 F.P. DOMESTIC

290-7.5M-FB

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### RATED LIFTING CAPACITIES (POUNDS) ON RUBBER (PICK & CARRY - BOOM CENTERED OVER REAR) 16.00R21 AND 17.5R25 TIRES

Radius in	Main Boom Length in Feet								
Feet	35	40	50	.90	70	80	90		
10	45,500	45,500							
	(66)	(69.5)			1				
12	39,400	39,400	39,400						
	(62.5)	(66.5)	(71.5)						
15	32,450	32,450	32,450						
	(56.5)	(61.5)	(67.5)				l		
20	24,550	24,550	24,550	24,550					
	(45)	(52.5)	(61)	(66.5)					
25	19,250	19,250	19,250	19,250	17,200	10,050	5,180		
	(29.5)	(42)	(54)	(61)	(65.5)	(69)	(71.5		
30		14,900	14,900	14,900	14,900	10,050	5,180		
		(28)	(46.5)	(55)	(61)	(65)	(68)		
35			11,450	11,450	11,450	10,050	5,18		
			(37)	(49)	(56)	(61)	(64.5		
40		1	9,230	9,230	9,230	9,230	5,18		
		l	(24)	(41.5)	(50.5)	(57)	(61)		
45				7,630	7,630	7,630	5,18		
				(33)	(45)	(52.5)	(57.5		
50				5,960	6,440	6,440	5,180		
				(21.5)	(38.5)	(47.5)	(53.5		
55					5,240	5,520	5,18		
					(30.5)	(42.5)	(49)		
60					4,170	4,560	4,560		
					(20)	(36.5)	(44.5		
65		T	<b></b>	<b>†</b>		3,580	3,580		
	1				1	(29)	(39.5		
70						2,570	2,570		
		1				(19)	(34)		
75							1,530		
		1	1	l			(27.5		

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#### ON RUBBER (STATIONARY - DEFINED ARC OVER REAR)

Radius in			Main B	loom Length	in Feet		
Feet	35	40	50	.60	70	80	90
10	40,000	40,000					
	(66)	(69.5)					
12	32,150	32,150					
	(62.5)	(66.5)					
15	24,900	24,900	24,900				
	(56.5)	(61.5)	(67.5)				
20	18,200	18,200	18,200	18,200	11,700	8,310	
	(45)	(52.5)	(61)	(66.5)	(70)	(73)	
25	14,350	14,350	14,350	14,350	11,700	8,310	
	(29.5)	(42)	(54)	(61)	(65.5)	(69)	
30		11,600	11,600	11,600	11,600	8,310	
		(28)	(46.5)	(55)	(61)	(65)	
35			9,220	9,220	9,220	8,310	
			(37)	(49)	(56)	(61)	
40			7,400	7,400	7,400	7,400	5,180
			(24)	(41.5)	(50.5)	(57)	(61)
45				5,970	5,970	5,970	5,180
				(33)	(45)	(52.5)	(57.5)
50				4,810	4,810	4,810	4,810
		1		(21.5)	(38.5)	(47.5)	(53.5)
55		<u> </u>			3,650	3,650	3,650
					(30.5)	(42.5)	(49)
60					2,630	2,630	2,630
		1			(20)	(36.5)	(44.5)
65		1				1,920	1,920
						(29)	(39.5
70						1,400	1,400
				1		(19)	(34)
75							1,000
		1	ł		l		(27.5)

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#### ON RUBBER (STATIONARY - 360°)

Radius in		Main Boom L	ength in Feet		
Feet	35	40	50	.60	
10	31,650	31,650			
	(66)	(69.5)			
12	21,350	21,350			
	(62.5)	(66.5)			
15	14,300	14,300	14,300		
	(56.5)	(61.5)	(67.5)		
20	9,220	9,220	9,220	9,220	
	(45)	(52.5)	(61)	(66.5)	
25	6,760	6,760	6,760	6,760	
	(29.5)	(42)	(54)	(61)	
30		4,260	4,260	4,260	
		(28)	(46.5)	(55)	
35			2,150	2,150	
		l	(37)	(49)	
40			1,060	1,060	
			(24)	(41.5)	

Note: ( ) Boom angles are in degrees

A6-829-009607A

'60 ft, boom length is with inner-mid extended and outer-mid & fty retracted



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